

Work Order ID 129348

February-04-15 11:17:55 AM

Slip ASAP

129348

m126

Page 1

Item ID: DSI 9716-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Strut Relocation

Stop

NS2

Start Date: 2/04/15 Start Qty: 5.00

5

Cust Item ID:

Required Date: 2/13/15 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9716

A

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP DSI9716-011 CHG001

5x

DAS
46
00

FEB 19 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

FEB 04 2015

5x

DAS DAS
06 27
9-09 9-09

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5x

DAS
46
00

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Item ID: DSI 9716-011

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N900040100Setup Start ***NS1***

Revision ID:

Item Name: Strut Relocation

Stop ***NS2***

Start Date: 2/04/15 Start Qty: 5.00

5

Cust Item ID:

Required Date: 2/13/15 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							DAS
Packaging	Identify and pack for shipping as per PPP DSI9716-011 Location: <u>Q21</u>								03
									00
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

FEB 19 2015

15/2/19

MF

15-2-19

Picklist Print

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Page 1

Work Order ID: 129348

129348

Parent Item: DSI 9716-011

DSI 9716-011

Parent Item Name: Strut Relocation

Start Date: 2/04/15

Required Date: 2/13/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 15.02.02 new issue DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5203-041 Strut Assembly	DAS 48 129350	Manufactured	No				Each	0.0000	1 5				DAS DAS 06 27 9-89 9-89
D5204-1 Bracket	DAS 48 129352	Manufactured	No				Each	0.0000	2 10				DAS DAS 06 27 9-89 9-89
D5205-1 Bracket	DAS 48 129353	Manufactured	No				Each	0.0000	1 5				DAS 06 DAS 9-89 27 9-89
AN3-11A Bolt	DAS 48 10	Purchased	No				Each	551.0000	2 10				DAS DAS 06 27 9-89 9-89

NAS1149F0332P

Purchased

No

NAS1149F0332P

Washer

DAS
48
9-89

Location

ST338a

m125709

m130005

Loc Qty

551

470

81

Each

Loc Code

2474.000

FEB 06 2015

Location

GA

122063

ST260a

m130325

m131026

Loc Qty

222

222

2252

2000

252

Loc Code

DAS DAS
06 27
9-89 9-89

Picklist Print

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Page 2

Work Order ID: 129348

Parent Item: DSI 9716-011

Parent Item Name: Strut Relocation

129348

DSI 9716-011

Start Date: 2/04/15

Required Date: 2/13/15

Start Qty: 5.00

Required Qty: 5.00

NAS1149F0832P

Purchased

No

Each

183.0000

10

NAS1149F0832P

DAS

WASHER

46

9-89

DAS

46

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

ST267

183

18057

183

Each

2,382.000

10

MS21042L3

Purchased

No

MS21042L3

DAS

Nut

46

9-89

**

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

1000

M131317

1000

ST305

959

M130799

5

M131264

954

ST307

3

123900

3

DAS

46

9-89

DAS

27

9-89

FEB 06 2015

4.0 Parts List

REFERENCE ONLY

FEB 19 2015

For D117-837-011 Heli-Utility-Baskets @ CHG 005, the Parts List in ICA-D117-837 and IIN-D117-837 (as modified per DSI 9706 Rev. A) should be updated as follows:

Qty -011	Part Number	Description
X	D117-837-011	HELI-UTILITY-BASKET, LH/RH
1	D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
4	D5106-04	BRACKET ASSY
1	D5203-041	STRUT ASSY (REPLACES D4794-043)
2	D5204-1	BRACKET
1	D5205-1	BRACKET
2	AN3-11A	BOLT
4	AN4-12A	BOLT
2	NAS1149F0332P	WASHER
8	NAS1149F0416P	WASHER
2	NAS1149F0832P	WASHER
2	MS21042L3	NUT
4	MS21042L4	NUT

DAS
16
209

For D117-837-011 Heli-Utility-Baskets @ CHG 002 thru CHG 004, the DSI 9716-011 Strut Relocation Kit is available from Dart.

Qty -011	Part Number	Description
X	DSI 9716-011	STRUT RELOCATION KIT
1	D5203-041	STRUT ASSY (REPLACES D4794-043)
2	D5204-1	BRACKET
1	D5205-1	BRACKET
2	AN3-11A	BOLT
2	NAS1149F0332P	WASHER
2	NAS1149F0832P	WASHER
2	MS21042L3	NUT

5.0 Weight & Balance

This DSI has a negligible effect on Weight & Balance

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO #01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 15.01.06
CERT. NO.: SH13-22
ISSUE NO.: 1

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	HS	DRAWING NO.
MFG. APPR.	N/A	DSI 9716
APPROVED	<i>[Signature]</i>	TITLE
DE APPR.	<i>[Signature]</i>	STRUT RELOCATION
DATE	15.01.06	SCALE NTS
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REV. A

SHEET 2 OF 4

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N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9716	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP DSI9716-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 1502-09

FEB 04 2015

Sx

046
00
0-00